

Start-Up Procedure for a DC Shunt Motor & Dynamic Modeling

Problem: Start up a SM341100 DC permanent magnet motor. Assume it is driving a 20kg car with 3cm radius wheels while limiting the current draw to 40A

<p>SM341100E500S \$245 CA 500 CPR, single ended Encoder Latching connector, cable 4'</p> <p>SM341100 \$145 CA Brushed DC motor only</p>	<p>SM341100 Servo Motor Specification Download SM341100.pdf</p> <table border="1"> <tr> <td>Frame Size</td> <td>Nema34</td> </tr> <tr> <td>Constant Torque</td> <td>225 oz/in – 1.6 N.M</td> </tr> <tr> <td>Peak Torque</td> <td>1100 oz/in – 8.0 N.M</td> </tr> <tr> <td>Continuous Current</td> <td>6.6 Amp</td> </tr> <tr> <td>Peak Current</td> <td>40 Amp</td> </tr> <tr> <td>Maximum Speed</td> <td>3100 RPM ±10 % at 90V 1750 RPM ±10 % at 50V</td> </tr> <tr> <td>Resistance</td> <td>0.408 ohm</td> </tr> <tr> <td>Inductance</td> <td>3.185 mh</td> </tr> <tr> <td>Inertia</td> <td>3.47 kg/cm²</td> </tr> <tr> <td>Terminal Voltage</td> <td>90 VDC</td> </tr> </table> <p>US Digital E5 Encoder single end</p>	Frame Size	Nema34	Constant Torque	225 oz/in – 1.6 N.M	Peak Torque	1100 oz/in – 8.0 N.M	Continuous Current	6.6 Amp	Peak Current	40 Amp	Maximum Speed	3100 RPM ±10 % at 90V 1750 RPM ±10 % at 50V	Resistance	0.408 ohm	Inductance	3.185 mh	Inertia	3.47 kg/cm ²	Terminal Voltage	90 VDC
Frame Size	Nema34																				
Constant Torque	225 oz/in – 1.6 N.M																				
Peak Torque	1100 oz/in – 8.0 N.M																				
Continuous Current	6.6 Amp																				
Peak Current	40 Amp																				
Maximum Speed	3100 RPM ±10 % at 90V 1750 RPM ±10 % at 50V																				
Resistance	0.408 ohm																				
Inductance	3.185 mh																				
Inertia	3.47 kg/cm ²																				
Terminal Voltage	90 VDC																				



Contact us for Viper 95 Driver & all required Connectors

Note: At startup (speed = 0), the motor will draw

$$I_a = \frac{90V}{0.408\Omega} = 220A$$

which is more than the allowable peak current. To limit the starting current to 40A, add a 1.842 Ohms resistor in series at startup.

$$R_{total} = \frac{90V}{40A} = 2.25\Omega = 1.842\Omega + 0.408\Omega$$

You can remove the 1.842 Ohm resistor when the motor gets up to speed:

$$I_a = \frac{V_t - E_a}{R_a}$$

$$40A = \frac{90V - E_a}{0.408\Omega}$$

$$E_a = 73.68V = K_t \omega$$

From the datasheet

$$K_t = \frac{1.6Nm}{6.6A} = 0.2424 \frac{Nm}{A} = 0.2424 \frac{V}{rad/sec}$$

so you take out the 1.842 Ohm resistor when the speed is

$$\omega = \frac{73.68V}{0.2424 \frac{V}{rad/sec}} = 303.93 \frac{rad}{sec}$$

Simulating:

Note that inertia goes through a gear as the turn ratio square. A wheel is a gear that converts rotational to translational motion:

$$x = r\theta$$

Relative to the motor, the 20kg looks like an inertia of

$$J = (20\text{kg})(0.03\text{m})^2 = 0.018 \text{ kg} \cdot \text{m}^2$$

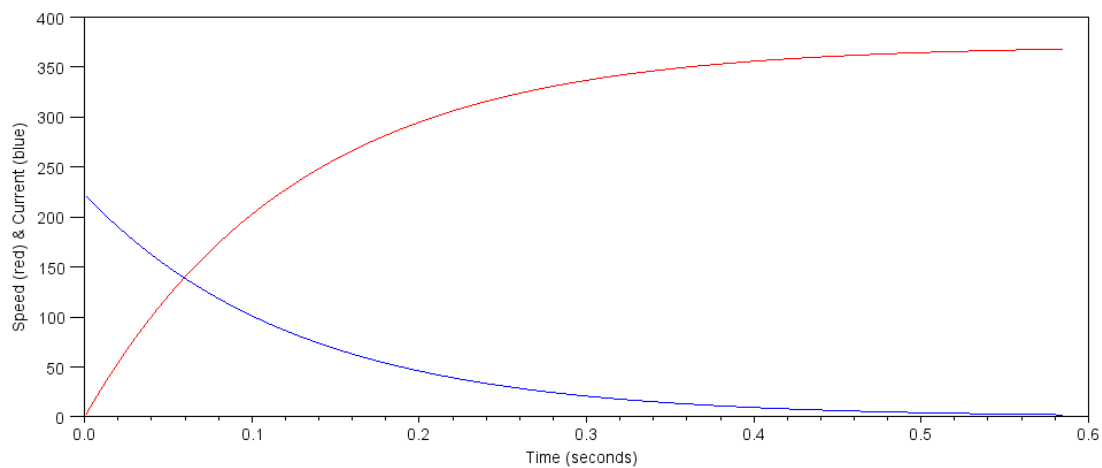
This adds to the motor's inertia

$$J_{\text{motor}} = 3.47\text{kg} \cdot \text{cm}^2 = 0.000347 \text{ kg} \cdot \text{m}^2$$

$$J_{\text{total}} = 0.018347 \text{ kg} \cdot \text{m}^2$$

In SciLab:

First, if you don't add the extra resistance:



```

Kt = 0.2424;
Vt = 90;
r = 0.03;
Ra = 0.408;
J = 0.018347;

Wmax = Vt / Kt;

dt = 0.001;
w = 0;
W1 = [];
I1 = [];
t = 0;

while(w < 0.99*Wmax)
    t = t + dt;
    Ea = Kt * w;
    Ia = (90 - Ea) / Ra;
    T = Kt * Ia;

    dw = T/J;

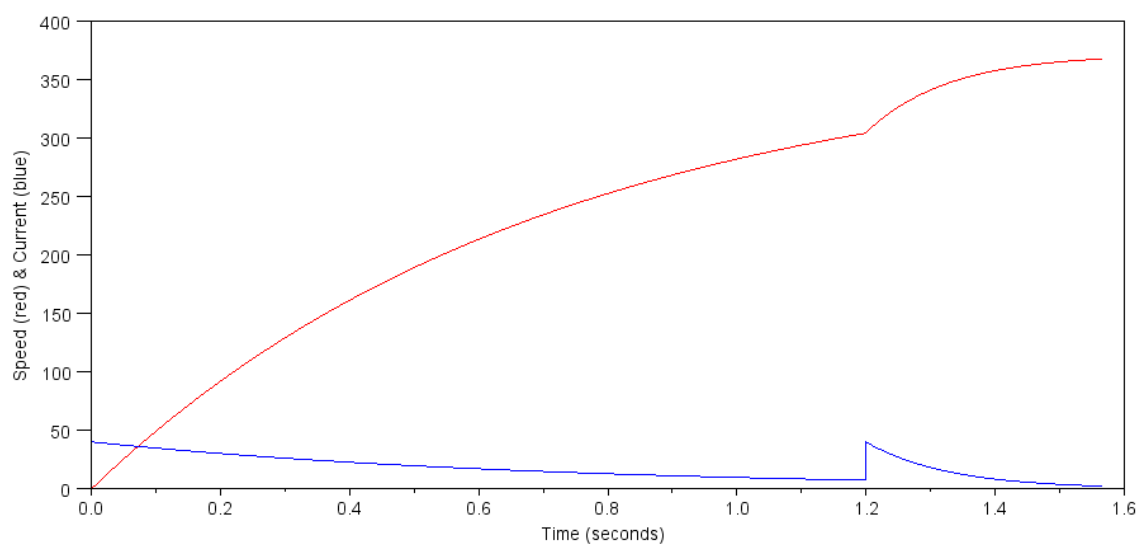
    w = w + dw*dt;

    W1 = [W1; w];
    I1 = [I1; Ia];

end
t = [1:length(W1)]' * dt;
plot(t,W1, 'r');

```

Now, add in 1.8 Ohms during startup:



```

Kt = 0.2424;
Vt = 90;
r = 0.03;
Ra = 0.408;
J = 0.018347;

Wmax = Vt / Kt;

dt = 0.001;
w = 0;
W1 = [];
I1 = [];
t = 0;

while(w < 0.99*Wmax)
    t = t + dt;
    Ea = Kt * w;

    if (w < 303.93) Ra = 2.25;
    else Ra = 0.408;
    end

    Ia = (90 - Ea) / Ra;
    T = Kt * Ia;

    dw = T/J;

    w = w + dw*dt;

    W1 = [W1; w];
    I1 = [I1; Ia];

end
t = [1:length(W1)]' * dt;
plot(t,W1, 'r');

```

Splitting this 1.8 Ohms into two smaller resistors:

1.842 Ohms for speed < 202.64 rad/sec

0.614 Ohms for speed < 202.64 rad/sec < speed < 303.93 rad/sec

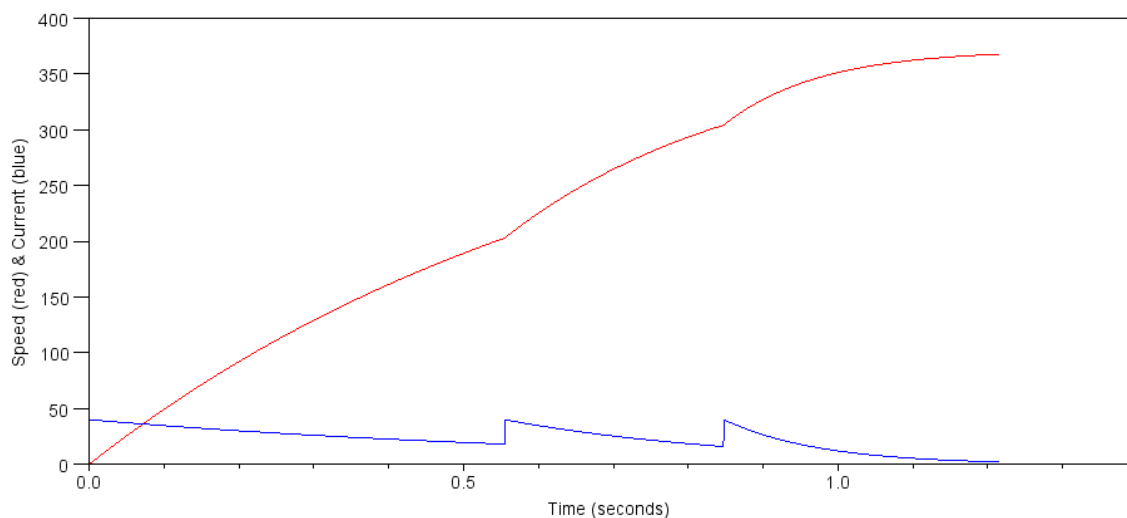
0 Ohms for speed < 303.93 rad/sec

When $R_a = 1.022$ Ohms, $(0.408 + 0.614)$ the current is 40 A at a speed of:

$$I_a = 40A = \frac{90V - E_a}{1.022\Omega}$$

$$E_a = 49.12V$$

$$\omega = \frac{E_a}{K_t} = 202.64 \frac{rad}{sec}$$



The SciLab code is the same as before except for computations for R_a :

```
while(w < 0.99*Wmax)
  t = t + dt;
  Ea = Kt * w;

  if (w < 202.64) Ra = 2.25; end

  if ( (w > 202.64) & (w < 303.93) ) Ra = 1.022; end

  if (w > 303.93) Ra = 0.408; end

  (etc.)
```