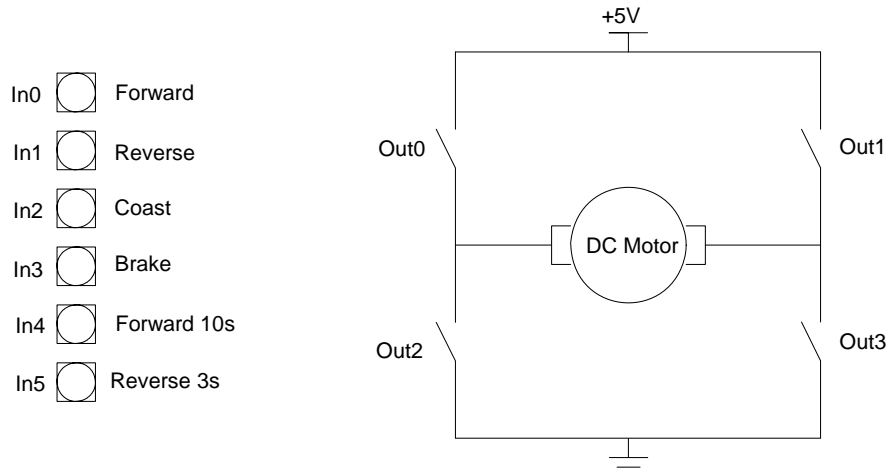


# Homework #2: ECE 461 / 661

State Transitional Logic - Counters - Timers: Due Wednesday, September 6th

A DC servo motor is connected to the PLC as follows:



- In0  Forward
- In1  Reverse
- In2  Coast
- In3  Brake
- In4  Forward 10s
- In5  Reverse 3s

Write a ladder logic program to control the stepper motor so that it has 6 functions

Button	Out0	Out1	Out2	Out3
0 Forward	Closed	Open	Open	Closed
1 Reverse	Open	Closed	Closed	Open
2 Coast	Open	Open	Open	Open
3 Brake	Open	Open	Closed	Closed
4 Fwd 10s	Closed for 10s then open	Open	Open	Closed for 10s then open
5 Rev 3s	Open	Closed for 3s then open	Closed for 3s then open	Open

Turn in:

- Screen dumps for your ladder logic program
- An explanation of how it works, and
- Verification that all six modes of operation work
  - Relays are open and closed appropriately
  - Timing is correct for mode 4 and 5 (hint: use an oscilloscope)

Note: There are multiple solutions.